

*For more info about compatibility with other models
please see the sticker on the skid plate

PORSCHE CAYENNE

No.: 4603.1 Engine
4604.1 Gearbox + transfer case

Year: 2010-2014
Engine: 3.0 TDI; 4.8
Transmission: AT

FITTING KIT

1. Bolt M6x30.....	2 pc
2. Bolt M10x30.....	12 pc
3. Bolt M10x70.....	2 pc
4. Washer 6.....	2 pc
5. Washer 10.....	14 pc
6. Insert nut M10.....	2 pc
7. Insert nut M10x60.....	2 pc
8. Insert nut M10x65/20.....	2 pc
9. Bar.....	1 pc
10. Bracket 1.....	2 pc
11. Bracket 2.....	2 pc

INSTALLATION INSTRUCTIONS

1. Remove factory plastic guards.
2. Place insert nuts M10 into apertures of cross-bar, then screw bolts M10x30 into them.
3. Place insert nuts M10x65/20 into apertures of vehicle underbody, then screw bolts M10x30 into them. Place brackets 2 on mounted bolts.
4. Place rear end of gearbox + transfer case plate on mounted bolts M10x30, then fix its front end to mounted brackets with bolts M10x30. Also fix front end of plate to original fitting points with bolts M6x30.
5. Mount bar to the rear end of underframe. Fix it with bolts M10x30 and insert nuts M10x60.
6. Mount brackets 1 to underframe with bolts M10x70.
7. Fix engine plate to mounted brackets with bolts M10x30.
8. Tighten all screws (50 Nm for M10, 30 Nm for M8, 10 Nm for M6). Do not use pneumatic or power tools to tighten.

