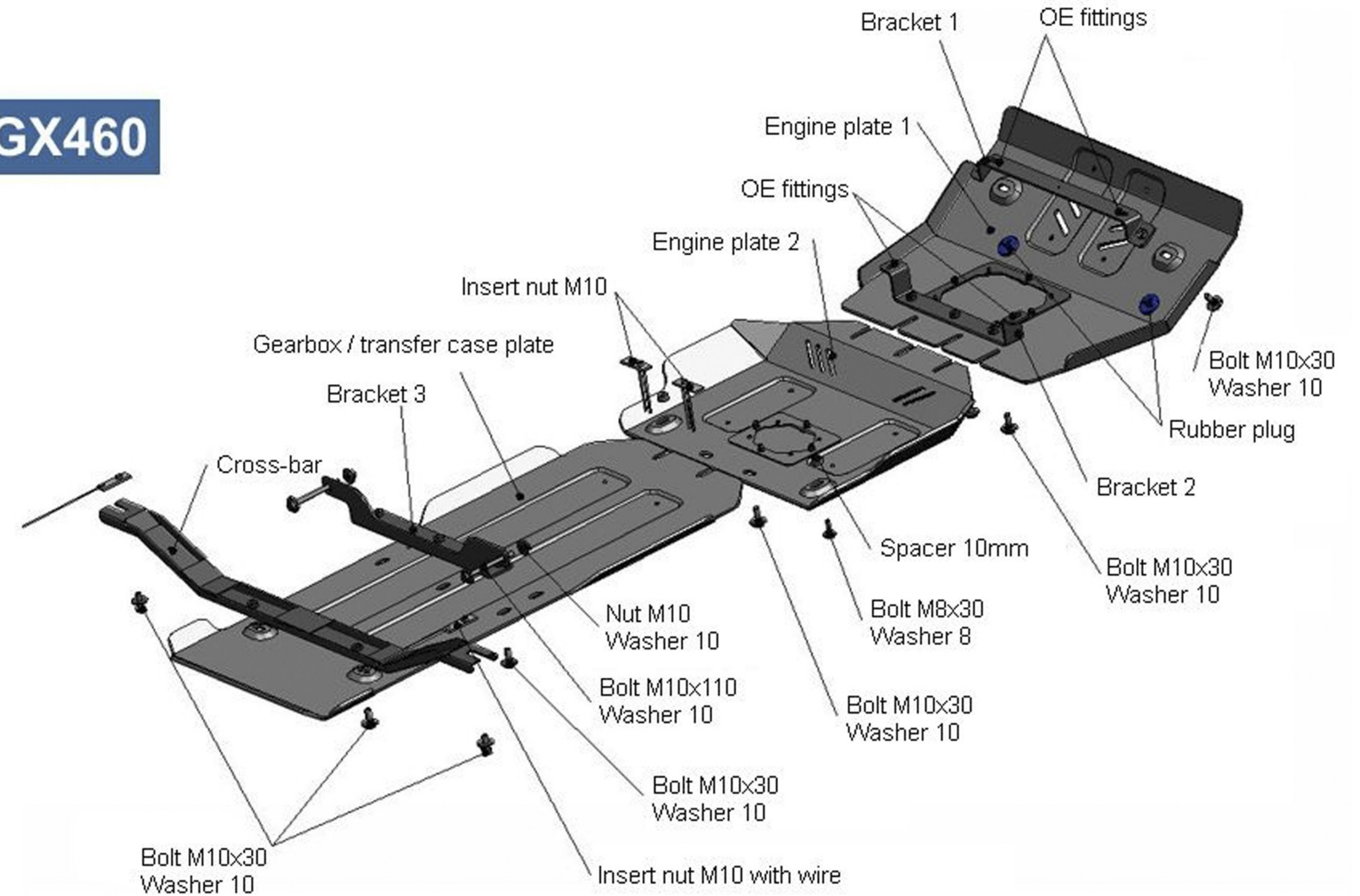


TOYOTA PRADO 150 / 4RUNNER / LEXUS GX460

No.:	5783.1/6	Engine plate 1
	5784.1/6	Engine plate 2
	5785.1/6	Gearbox / Transfer case plate
Year:	2009-	
Engine:	2.7; 2.8D; 4.0; 3.0D / 4.6	
Transmission:	All	

FITTING KIT

1. Bolt M8x30.....	2 pc
2. Bolt M10x30.....	14 pc
3. Bolt M10x110.....	2 pc
4. Nut M10.....	2 pc
5. Washer 8.....	2 pc
6. Washer 10.....	18 pc
7. Spacer 10mm.....	2 pc
8. Insert nut M10.....	2 pc
9. Insert nut M10 with wire.....	2 pc
10. Bracket 1.....	1 pc
11. Bracket 2.....	1 pc
12. Bracket 3.....	1 pc
13. Cross-bar.....	1 pc



INSTALLATION INSTRUCTIONS

1. Remove OE factory protection.
2. Mount bracket 1 and bracket 2 to OE threaded apertures using OE fittings.
3. Screw bolts M10x30 into bracket 2, then place rear end of engine plate 1 on bolts M10x30. Fix front end of engine plate 1 to bracket 1 using bolts M10x30.
4. Place insert nuts M10 above apertures in center part of underframe.
5. Place front end of engine plate 2 under rear end of engine plate 1, then fix its rear end to mounted insert nuts M10 using bolts M10x30, and to OE threaded apertures using bolts M8x30 and spacers 10mm.
6. Mount bracket 3 to cross-bar of the vehicle using bolts M10x110 and nuts M10. Place insert nuts M10 with wire to apertures of underframe and fix supplied cross-bar to them using bolts M10x30.
7. Place front end of gearbox / transfer case plate under engine plate 2, then fix its rear end to mounted cross-bar and to bracket 3 using bolts M10x30.
8. Tighten all screws (50 Nm for M10, 30 Nm for M8, 10 Nm for M6). Do not use pneumatic or power tools to tighten.

IMPORTANT: Skid Plate installations should only be done by a qualified person and it is the responsibility of this person to ensure corre