

Fitting instructions for Discovery & Range Rover Arches TF114/TF113

Supplied Fittings

36-screws

36 black caps

1 length of rubber seal

4 or 6 arches

Arches with the short leg are the fronts

- 1 Positioned just below swage line (this is best). Below Range Rover bonnet and 50mm below swage at rear.
- 2 Position by hand and, using a felt tip pen mark inside of the body using the inside of the arch for your line.
- 3 Cut the body 2mm above this line (optional) it is best to cut close the line on the 5 door rear section to ensure a close fit to cover the double skin.
- 4 The rears fit the same but cut out to the line and then trim back, this will allow the return skin of the arch to cover the double cut edge (5 door only).
- 5 Super glue (optional) on the seal strip provided before final fit.
- 6 Drill through the arch with a 2mm drill when re-positioned and fix using self tappers with the black covers.