



# WILDBEAR

## Fitting Instructions

BA 7590 / BA 7591 / BA 7592\* / BA 7593\*

## Transmission Guard

*Defender Tdci / Td5 and Late 300 Tdi (flat/square gearbox crossmember)*

From



Est. UK 1958  
**Bearthmach**  
LAND ROVER PARTS

### KIT CONTENTS

|                        |                    |
|------------------------|--------------------|
| 1 x Transmission Guard | 2 x M10 Nyloc      |
| 2 x M10x110 Bolts      | 6 x M10 Washer     |
| 2 x M10x30 Sets        | 2 x M10 Rivet Nuts |

### TOOLS REQUIRED

|              |                   |
|--------------|-------------------|
| 17mm Socket  | Rivet Nut Tool    |
| 13mm Socket  | Drill and 8mm bit |
| Ratchet      |                   |
| 17mm Spanner |                   |

### INSTRUCTIONS

- Using the bolts supplied loosely fit the guard in place utilising the existing holes in the left and right of the vehicle chassis (Fig 1).
- Pivot the guard on these bolts and push the guard to meet the cross member of the gearbox (Fig 2).
- Mark the cross member through the slots with a felt pen. (Fig 3)
- Pivot the guard back down on the rear mounting bolts and drill the marked crossmember to receive the rivet nuts supplied.
- Install the rivet nuts in place.
- Swing the guard back up and secure with supplied bolts
- Tighten the front and rear fixings securely

Fig 1

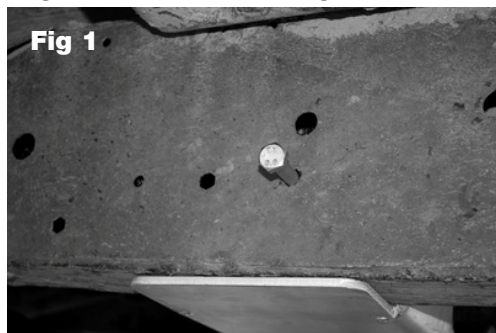


Fig 2



Fig 3



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LAND ROVER PARTS

Parts and Accessories for all Land Rovers



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