

GKN Overdrive Service Instructions

Oil Changes

First Oil Change : 1500Km
Subsequent Oil Changes : 55000Km

Equipment Required

Automatic Transmission Fluid
13mm Spanner
11mm Spanner
Petrol / Paraffin to clean filter
Torque Wrench
Waste oil container

Procedure

- Place container under overdrive unit to catch oil, with the unit fitted to the vehicle on level ground.
- Remove 6 x hex-headed bolts holding sump plate (11mm spanner)
- Remove sump plate and mesh filter, take care not to damage gasket.
- Allow oil to drain
- Clean filter in petrol or paraffin, clean sump plate taking care not to damage gasket and mating face and remove any debris from magnet on the back of the sump plate.
- Refit filter and sump plate, making sure gasket is flat and in place.
- Tighten 6 x hex-head bolts evenly to a torque of 12-14Nm
- Remove filler / level plug from end of unit (13mm spanner)
- Fill with oil up to level (approx 600-700 ml)
- Replace oil plug
- Check oil level after running

Remove the venting tube from the unit and clean out any oil. Refit.



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