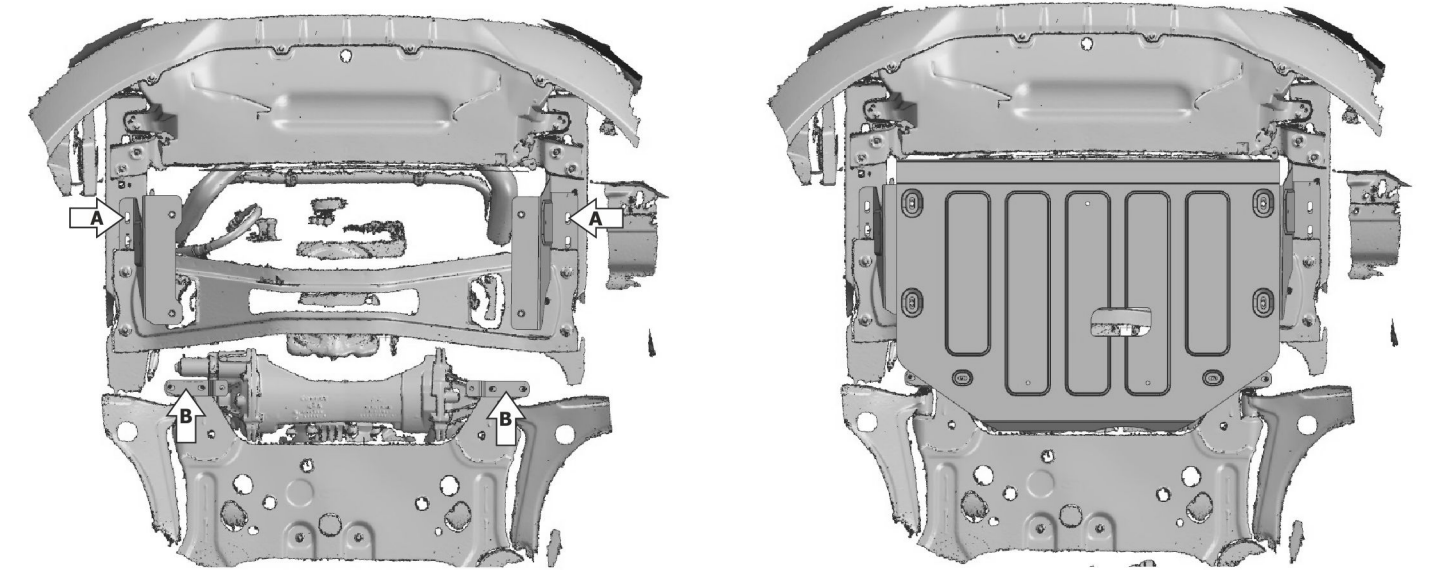
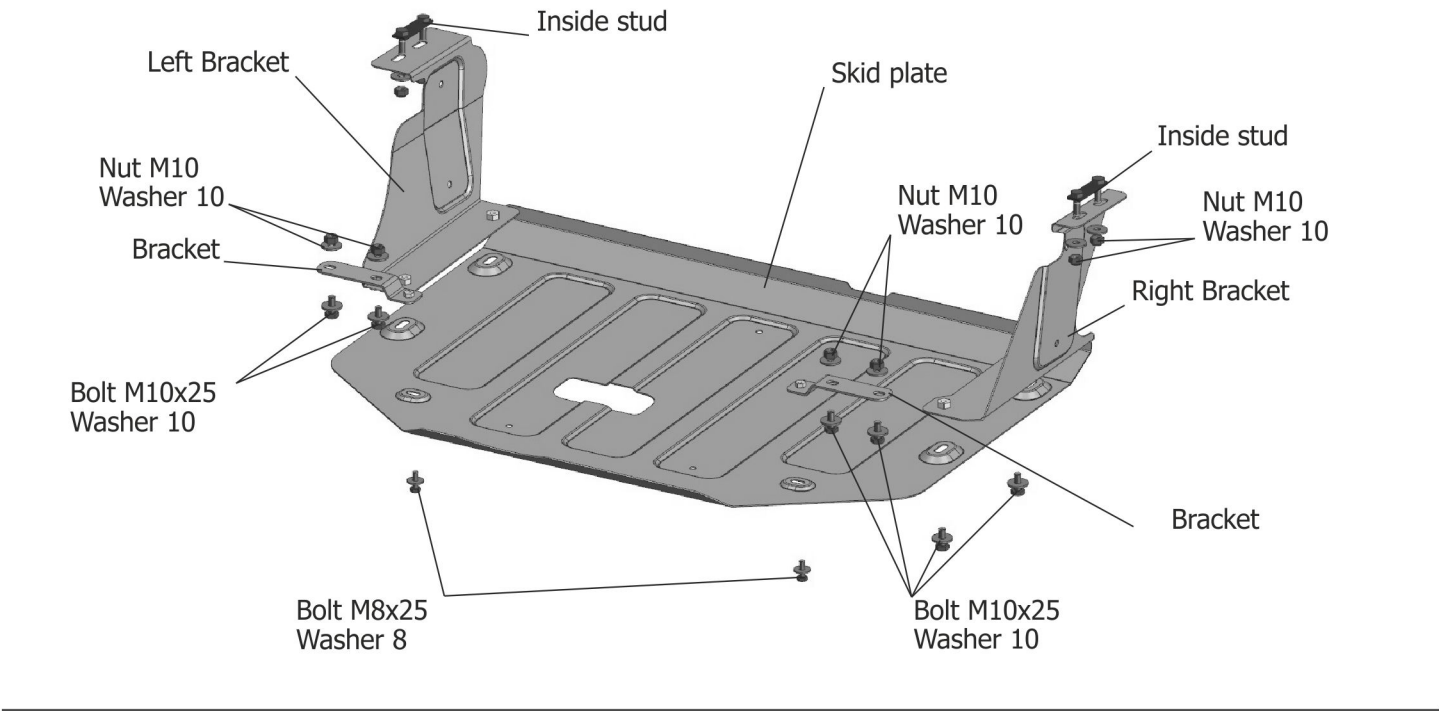


INSTALLATION MANUAL
ENGINE BAY AND GEARBOX PROTECTION
111.1867.1/333.1867.1

BRAND	MODEL	YEAR	ENGINE	GEARBOX	DRIVE
Ford	Transit	2014-	2.2	MANUAL	ALL



Installation instructions:

1. Mount inside studs 2M10x60x80 into holes (A).
2. Mount left and right brackets on installed inside studs 2M10x60x80 using nuts M10.
3. Mount brackets on holes (B) in subframe using bolts M10x25 and nuts M10.
4. Mount rear part of skid plate on brackets using bolts M8x25, mount front part of skid plate on left and right bracket using bolts M10x25.
5. Tighten all bolts with required torque.

Contents:

Name	QTY	Torque
Bolt M8x25	2 pcs.	24.0 Nm
Bolt M10x25	8 pcs.	49.0 Nm
Washer 8	2 pcs.	
Washer 10	16 pcs.	
Nut M10	8 pcs.	
Skid plate	1 pcs.	
Right bracket	1 pcs.	
Left bracket	1 pcs.	
Bracket	2 pcs.	

The manufacturer has the right to make changes to the design
Tech support: techsupport@rival-europe.com