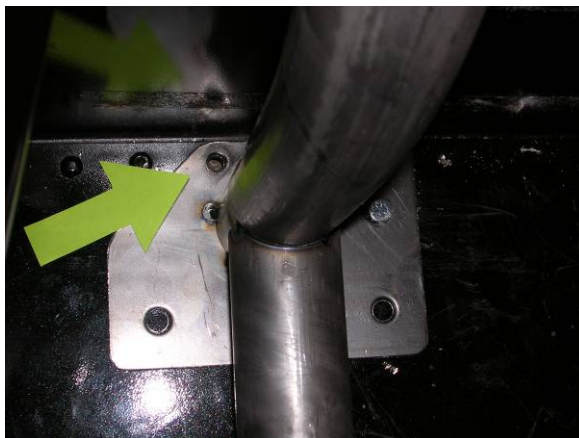


Land Rover Defender 90 (L224)
Fitting Instructions



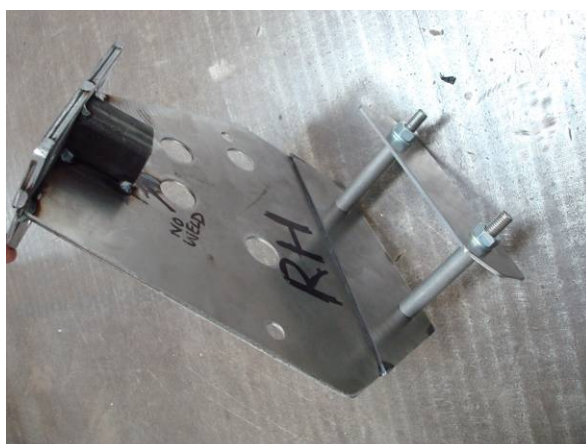
Remove all rear interior including rear seats.

Position central hoop in vehicle behind bulkhead bar using locating holes in floor either side.



Drill remaining holes through the floor.

Underneath the vehicle, bolt the chassis mounting plates up to the hoop foot plate.



Drill through chassis using 4 x holes in plate as datum.

Position spreader plate and insert nuts, bolts and washers and tighten, but not fully.

Working on rear wheel arches, remove small square plate from both sides and cut hole in floor using bolt holes as datum points.



Working underneath vehicle, drill holes through chassis to match mounting plates supplied.

Mount rear chassis plates to chassis.



Position rear hoop into the vehicle roughly in position and have someone hold in position.

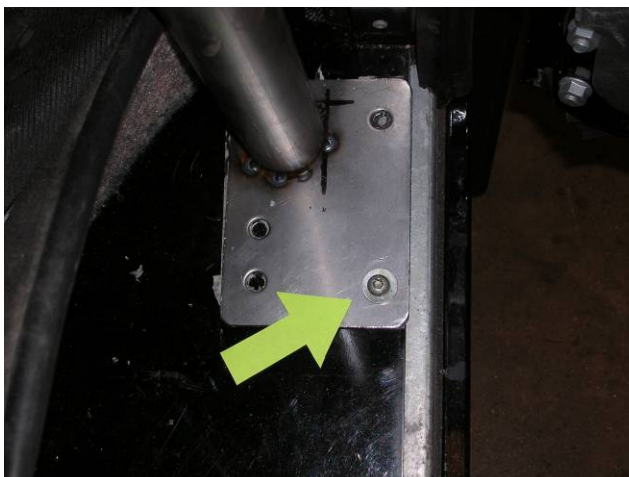
Whilst the rear hoop is held in position, the chassis support legs need to be inserted into the holes in body from underneath and bolted onto the chassis mounting plates. Ensure that the 5mm spacer plate is between the support leg and the bracket.



Position rear cant rails in between mid and rear hoops and bolt loosely into position.

Lift front carpet on floor edges in foot wells.

Mount front legs to mid hoop and position front feet using datum hole in floor.



Drill remaining holes through floor.

Underneath vehicle position chassis mounting using holes drilled for alignment.

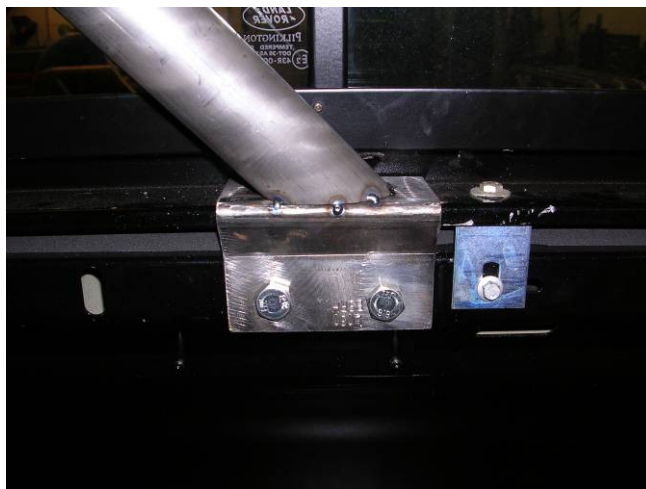


Where bracket mounts to chassis, drill through existing holes in plate, and also an extra hole from below.



Position spreader plates behind chassis and insert all bolts, nuts and washers and tighten, but not fully.

Attach rear backstays onto hoop and mount to rear capping either side.



Full tighten all bolts on the roll cage working from front to rear.

Please see below for a assembly photograph of the complete roll cage (without fitting plates):

