

64-FWA - Discovery 1 3dr 50mm set
65-FWA - Discovery 1 5dr 50mm set

66-FWA - Discovery 1 3dr 75mm set
67-FWA - Discovery 1 5dr 75mm set



68-FWA - Defender +2" set
69-FWA - Defender +2" front pair



70-FWA - Discovery 2 50mm set
71-FWA - Discovery 2 75mm set

78-FWA - Hex Head Fitting Kit for Defender

Manufactured in the UK

FITTING INSTRUCTIONS

Discovery 200Tdi / 300Tdi
Range Rover Classic

Flexi Arches

Our arches are manufactured in the UK using a unique blend of plastic materials specifically manufactured for flexi arches giving them a virtually indestructible compound.

For more extreme off roading an upgrade fitting kit is available, using hex head bolts rather than self tapping screws.

Thank you for purchasing Flexi wide wheel arches.

This kit should include :
36 - self tappers / 36 - black caps
1 length of sealing strip.
4 arches for 3dr / 6 arches for 5dr

Tools Required



1. Hold the appropriate arch up to the vehicle making sure the top edge of the arch is just below the V swage line on a Discovery or the bonnet on a Range Rover.

2. When you have the arch centralised and level, mark with a felt tip pen around the inner part of the arch.





3. Remove the arch and carefully cut the wing just a fraction above your marked line. Cutting the wing is easily done with a 4" angle grinder with a metal cutting disc, make sure you wear goggles for this.





4. After cutting the wing offer up the arch and hold in place, using a 2mm drill bit drill through the middle of the arch screw recess's. This is a 2 person job to ensure accuracy.

5. After marking all the screw holes fit the seal to the arch, trim to size with scissors. Refit, Using the black screw caps and screwing all the screws in tight making sure the seal is still in place.

6. Repeat on other 3 arches.



Five Door Rear Fitting

1. The short straight of each arch fit to the door on each side, this piece is the most critical. Offer up as before to get level with the door and rock slider or plastic trim. Mark out as before with a marker or felt tip pen.

2. Cut just to take off the line, this is important as your door has a double skin and our arches will cover this if you cut the minimum amount of metal out.

3. Offer up the rear arch, checking to keep in line with the door arch.