



WILDBEAR

**Fitting Instructions
BA 7672**

From



Bearthmach
LAND ROVER PARTS

Flexi Wheel Arch Kit Super Wide 6.5"

When working on your vehicle please ensure that it is adequately chocked, and where applicable supported on axle stands.

If in doubt please refer to a qualified technician or your nearest Wildbear™ fitting centre.

INTRODUCTION

These instructions are intended as a guide only. Individual vehicles may differ in detail or have modifications that have an effect on the fitment of the 'Flexi Arch Kit'. These instructions apply to standard 90/110, Defender Land Rovers.

We recommend that all nuts are checked on a periodic basis and tightened as required.

REFER TO THE STANDARD 'FLEXI ARCH KIT' FITTING INSTRUCTIONS (PAGE 2) AND TAKE NOTE OF THESE ADDITIONAL POINTS.

INSTRUCTIONS

1. Points 3-6, use the arch extension rubber strip and mark the first mounting hole on the side opposite to the pre-drilled ones. Please note that the pre-drilled holes are on 100mm pitch and it is recommended that the extension strip is offered into place prior to drilling to check that this is the best location for fit & finish. Once fitted take the standard 'Flexi Arch' and attach to the extension in a similar fashion as indicated in points 3-6 again but using the plastic snap rivets supplied. Please note once the rivets are pressed together they are very difficult to part without damaging either them or the rubber material. Ensure that the sealing lip on the 'Flexi Arch' is pressed well into the extension rubber to make a tight joint.
2. Point 7 - Remove the complete arch assembly and trim the ends to your personnel preference. Carefully fully seat the plastic snap rivets by tapping them firmly with a soft faced hammer on either side. They should be firmly gripping the arch and extension but not to the extent that the surface is heavily compressed.

Continue fitting the arches as per the standard instructions referring to the above additional points as required for each one.

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Bearthmach
LAND ROVER PARTS

Parts and Accessories for all Land Rovers



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INSTRUCTIONS

1. Remove an existing rear arch spat and clean the arch edge and the back of the mounting lip. Touch up any damage to paintwork at this time.
2. Choose one end of the arch to start from and measure the position of the first spat mounting hole from the end of the arch.
3. Taking a 'Flexi Arch' extension mark out the position of the first mounting hole allowing a small amount of additional length for trimming later. Carefully holding the arch in its mounted position on the vehicle and mark through the mounting hole onto the 'Flexi Arch' using a scribe. Ensure that the top sealing lip is compressed against the edge of the wheel arch to form a good seal.
4. Drill the marked hole with a 6mm drill and attach to the wheel arch lip using a M6*25 bolt, penny washer, washer and nut. At this point omit the spring washer as the arch will need to be removed later for final trimming.
5. Mark the next mounting hole in the same manner as the first and ensuring the 'Flexi Arch' is pressed into the curve of the arch for a good fit.
6. Drill the marked mounting hole and attach as per point 4. Repeat for all mounting holes.
7. Mark the position where the 'Flexi Arch' must be trimmed at both ends in relation to the arch and bodywork. Remove the 'Flexi Arch' and trim the ends using a sharp knife and straight edge. We angle the ends at about 45 degrees for better appearance.
8. Refit the arch using all fasteners and add the spring washers. Be careful not to over tighten the nuts and crush the 'Flexi Arch' mounting lip.
9. Repeat steps 1-8 for the opposite side of the vehicle.
10. Remove a front arch spat and put to one side for later trimming.
11. Attach a 'Flexi Arch' as per points 1-7 to both sides of the vehicle using M6*30 bolts.
12. Carefully trim off the outer portion of the original front arch spats using a sharp knife. We found that it's easiest to cut into the 'v' formed by the sealing lip. Trim the cut edge for a neat finish.
13. Refit the 'Flexi Arches' adding the trimmed inner arch and using spring washers also.
14. Finally refit the plastic rivets removed earlier into the inner arch/inner wing mounting holes.

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